


SANS 613 TEST PROCEDURE

HBS TEST CENTER IS THE LARGEST ISO17025 SANAS ACCREDITED TEST LABORATORY IN SOUTH AFRICA.

<p>1 Day <i>Quick Quote</i></p>	<p>1. Client to build test sample in Quick Quote Gineri. Generate GEF, DXF (scale 1:1) and Cutting List with all components with the assistance of Technical Manager/National Technical Manager if required</p>
<p>1 Day <i>Submit to Lab Manager</i></p>	<p>2. Client to submit the GEF, DXF and Cutting List to the HBS Laboratory Manager - sans613testcenter@hbs.co.za and indicate the performance level i.e. <i>pressure level for test</i></p>
<p>1 Day <i>Evaluation by HBSTC</i></p>	<p>3. HBS Test Laboratory to evaluate GEF, DXF and Cutting List. HBS will advise client of changes needed in writing i.e. <i>there will be reciprocal communication between HBS and client until the quick quote test sample is satisfactory</i></p>
<p>1 Day <i>Tests Dates Planning</i></p>	<p>4. HBS Laboratory Manager:</p> <ul style="list-style-type: none"> • To advise client of available dates for testing • Cost for testing (<i>if test cost is not waived</i>)
<p>1 Day <i>Test Contract completion</i></p>	<p>5. Client to complete Test Contract with the assistance of HBS Laboratory manager over an online call and indicate Purchase Order Number</p>
<p>1 Day <i>Placing of order</i></p>	<p>6. Client to place order with sales for:</p> <ul style="list-style-type: none"> • Sample material if required, and • Testing (<i>if test cost in not waived</i>). <p>HBS will commence to generate test sample drawing set</p>
<p>4 Weeks <i>Material Delivery Building of Sample</i></p>	<p>7. Once the material is delivered to the client, the client will start to build test sample and sub-frame, according to Quick Quote Gineri Generate GEF, DXF (scale 1:1) or according to the test sample drawing if completed and available. <i>Client can make use HBS subframe if required</i></p>
<p>2 Days <i>Test Dates Confirmation</i></p>	<p>8. Client to confirm the test date in writing on the Test Date Acceptance forms provided by the Lab Manager within 2 working days.</p>
<p>1 Day <i>Test sample delivery to HBSTC</i></p>	<p>9. Client to deliver the test sample to HBS Test Center on the agreed date, the new test dates must be booked and test rescheduled. Test Sample size weight must not exceed 2tonnes (2000 kg), HBS Overhead crane lifting capacity limit of 2tonnes (2000 kg)</p>
<p>4 Days <i>Testing</i></p>	<p>10. 4 days are allocated for testing. Client to send 2 people for the duration.</p> <p>Day 1 = mount and run air leak tests to address workmanship issues. Day 2 = run water tests to address workmanship issues. Day 3 = if ready run full SANS613 test. Day 4 = run SANS613 test again if not passed on day3. Remove, dismantle, and dispatch test sample from HBS Test Center.</p>
<p>2-5 Days <i>Reporting</i></p>	<p>11. HBS will send test report within 5 working days from completion of testing. For successful tests, a test certificate will be supplied as well. Test results are not transferable from one company name to another.</p>
	<p><i>All communication regarding testing will be discussed directly with HBS Laboratory sans613testcenter@hbs.co.za</i></p> <p>Allow for minimum 6 weeks for entire testing procedure</p>