

SANS 613 TEST PROCEDURE

1 Day

1 Day

1 Day

1 Week

2 Week

1 Day

5 Days

2-3 Weeks

1-2 Weeks

1 Day

4 Days

10 Days



September 2021
Technical Bulletin

HBS TEST CENTER IS THE ONLY ISO17025 SANAS ACCREDITED TEST LABORATORY IN SOUTH AFRICA, TESTING SANS 613.

1. Client to complete Test Contract from www.hbs.co.za, including Test order number.
2. Client to build the test sample in Quick Quote Gineri. Generate GEF, DXF (scale 1:1) and Cutting List with all components.
3. Client to submit the purchase order for testing using product code ARYZ4000 (check current pricelist for price), test contract, GEF, DXF and cutting list to the HBS Laboratory Manager - sans613testcenter@hbs.co.za
4. HBS Test Laboratory to evaluate Test Contract, GEF, DXF as well as Cutting List, and advise client of changes needed in writing.
5. HBS to generate test sample drawing set and send it to client.
6. HBS Laboratory Manager to advise client of available test dates.
7. Client to confirm the test date in writing on the Test Date Acceptance forms provided by the Lab Manager within 5 working days.
8. Client to place order for the sample material with Sales and receive delivery.
9. Client to build test sample and sub-frame according to test sample drawings sent by the laboratory.
10. Client to deliver the test sample to HBS Test Center on the agreed date. If the sample is not delivered as agreed, the test dates and payment will be forfeited. New dates will need to be booked.
11. 4 days are allocated for test. Client to send 2 people for the duration.
Day 1 = mount and run air leak tests to address workmanship issues.
Day 2 = run water tests to address workmanship issues.
Day 3 = if ready run full SANS613 test.
Day 4 = run SANS613 test again if not passed on day 3.
Remove, dismantle and dispatch test sample from test center.
12. HBS will send test report within 10 working days. For successful tests, a test certificate will be issued as well. Test results are not transferable from one company name to another.

All communication regarding testing will be discussed directly with HBS Laboratory at sans613testcenter@hbs.co.za.

Allow for minimum 12-14 weeks for the entire testing procedure.

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