

SANS 613 TEST PROCEDURE

1 Day

1 Day

1 Day

1 Week

2 Weeks

1 Day

1 Day

2-3 Weeks

1-2 Weeks

1 Day

4 Days

10 Days



March 2019
Technical Bulletin

www.hbs.co.za



HBS TEST CENTER IS THE ONLY ISO17025 SANAS ACCREDITED TEST LABORATORY IN SOUTH AFRICA

1. Client to complete Test Contract from www.hbs.co.za Including Test order number
2. Client to build the test sample in Quick Quote Gineri. Generate GEF, DXF (scale 1:1) and Cutting List with all components.
3. Client to place order for testing on HBS (code ARYZ4000) Submit Test Contract, GEF, DXF and Cutting List to the HBS Laboratory Manager - hettienne@hbs.co.za Submit to your HBS Branch using the same Test order number as used on the Test Contract.
4. HBS Test Laboratory to evaluate Test Contract, GEF, DXF and Cutting List. HBS will advise client of changes needed in writing.
5. HBS to generate test sample drawing set and send to client
6. HBS laboratory manager to advice open test dates to client.
7. Client to confirm the test date in writing.
8. Client to place material order and receive delivery.
9. Client to build test sample and sub-frame according to test sample drawings.
10. Client to deliver the test sample to HBS Test Center on the agreed date. If not delivered test dates and payment will be forfeited. New date to be booked.
11. 4 days are allocated for test. Client to send 2 people for the duration.
Day 1 = mount and run air leak tests to address workmanship issues.
Day 2 = run water tests to address workmanship issues.
Day 3 = if ready run full SANS613 test.
Day 4 = run SANS613 test again if not passed on day 3.
Remove, dismantle and dispatch test sample from test center.
12. HBS will send test report within 10 working days. For successful tests, a test certificate be supplied as well.

Allow for minimum 10-12 weeks for the entire testing procedure.

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HBS
ALUMINIUM SYSTEMS